

Subsidiary Of Sunstrong Group





Overview





Group Introduction

- Our Group
- Our Milestones

Certifcations & Awards

Certifications & Awards



Products

- Markets We Service
- Sales Breakdown
- Key Customers (Electronic)
- Key Customers (Hardware)
- CNC Products
- Die-Casting Products
- Metal Moulding Products
- Stamping Products
- Sheet Metal Products
- R&D Team

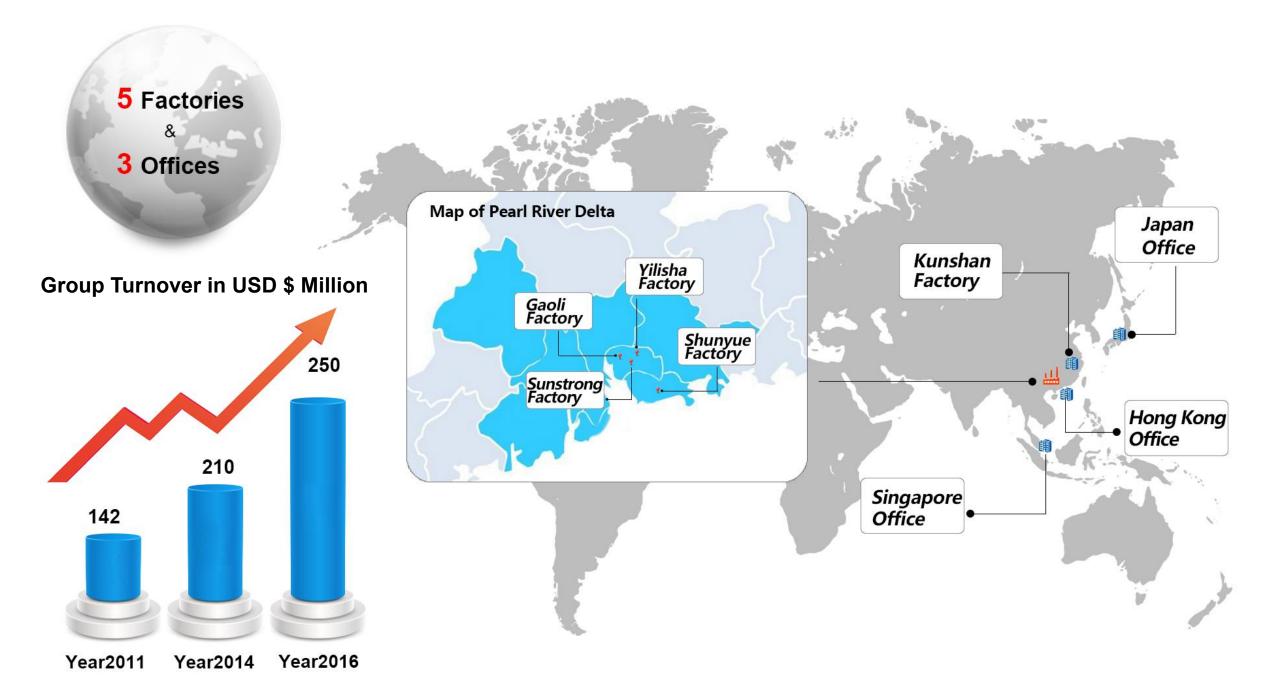


Facilities

- Professional Design Software
- RoHS Test Lab
- Test Lab
- Workshop & Machines
- Surface Treatment
- EMS One Stop Solution







Introduction – Factories & Office

Sunstrong International Industrial Ltd. (Hong Kong)	Sunstrong Dongguan Electrical & Mechanical Co,Ltd	Yi Li Sha Metal Products Co. Ltd. Dongguan	Gaoli factory, Dongguan
Established:1984	Established:1994 Land area:26,000m ² Employee:3200	Established:2004 Land area:52,000m ² Employee:1100	Established:2007 Land area:5,000m ² Employee:1300
Address:Flat 5-9,10/F, Wing Hing Industrial Building, No83-93 Chai Wan Kok street,Tuesn Wan,N.T, Hong Kong.	Address: Sunstrong Industrial Zone, Sicun, Tangxia, Dongguan, Guangdong, China	Address: Hongyuan Road, Shigu, Tangxia, Dongguan, Guangdong, China	Address: Gao Li Science and Technology Zone, Tangxia, Dongguan, Guangdong, China

Introduction – Factories & Offices

unshan Electrical & Hardware	Shenzhen Shun Yue Industrial	<image/>	Japan office
Established:2016 Land area:75,000m ² Employee:500	Established:2003 Land area:10,000m ² Employee:200	Established:2003	Established:2017
Address:Meifeng road, Yushan, Kunshan, Jiangsu, China.	Address:3rd Industrial park, Bitou, Songgang , Shenzhen, Guangdong,China .	Address:30/F, Singapore Land Tower	Address:Mg Meguro Ekimae Building Shinagaw-Ku. Tokyo

Introduction – Factories & Offices

- **2017** Japan office launch in Meguro.
- **2016** Singapore office launch in Raffles Place and Kunshan factory with estimate 60,000 m² land area.
- **2015** ISO17025 in-house laboratory was certified by TUV.
- **2011** Sunstrong obtained SGS ISO/TS16949 and ISO13485 certification.
- **2008** Sunstrong awarded "Employee-Approving Enterprise".
- **2007** Gaoli factory was established in Dongguan, Guangdong. SIL was approved by COC of HP and Ericsson.
- **2005** Sunstrong obtained DNV ISO9001 and ISO 14001 certification, refined RoHS management policy, and purchased ICP, GC-MS and different kinds of testing equipments.
- 2004 Dong Guan Yilisha Hardware & Plastic Products Co., Ltd was founded in Dongguan, Guangdong.
- **2003** Shenzhen Shun Yue Industrial Ltd was founded in Song Gang, Shenzhen and obtained qualification of Sony Green Partner.
- **2002** Application of Lead free manufacturing process.
- **2001** RoHS has first applied in Sunstrong by the request of our Japanese customers Panasonic and NEC.
- **1998** Sunstrong obtained TUV ISO9001 certification.
- **1994** Headquarter factory was set up in 1994 in Dongguan, Guangdong
- 1984 Sunstrong International Industrial Ltd. was founded in Hong Kong





Yilisha Dong Guan, Subsidiary Of Sunstrong International Group,aim to provide most cost effective solution to achieve better quality with vertical Integration and automation.

We have below machines to assist us in achieving that:

- -Die Casting Machine
- -CNC Machine
- -Stamping Machine
- -Sheet Metal Production line
- -Surface Treatment Production line





Certifcations & Awards

Certifcations & Awards

Introduction-Awards and Honor



Yilisha provide professional and one stop service for its metal part customers was recognized and aworded by ISO/TS 16949、ISO/TS 13485、ISO 9001、ISO 14001.



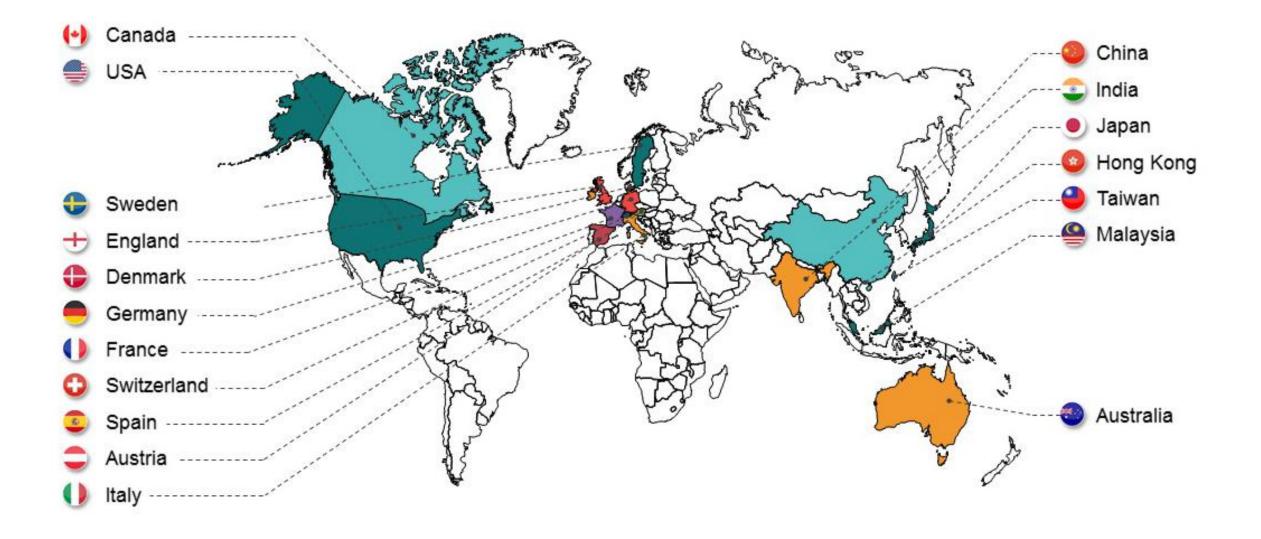






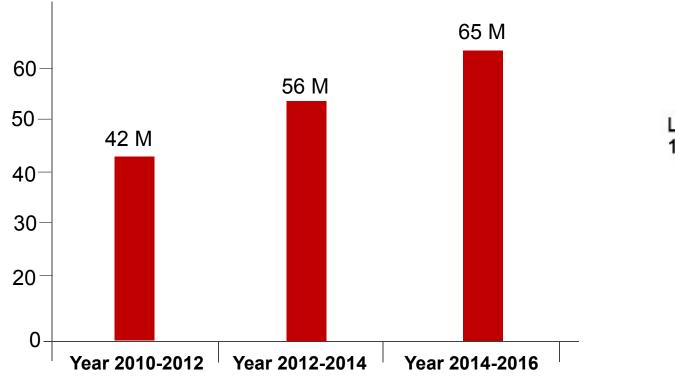
YILISHA[®]

Markets We Service

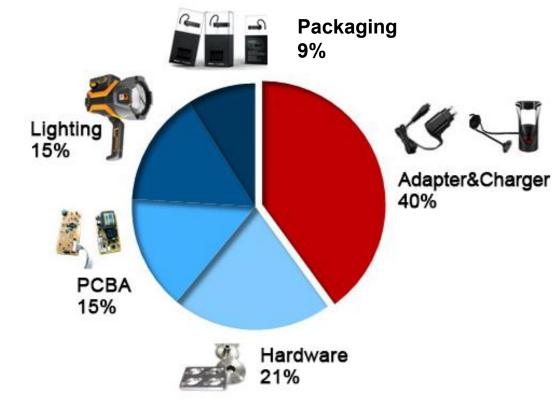








Group Sales Breakdown 2016





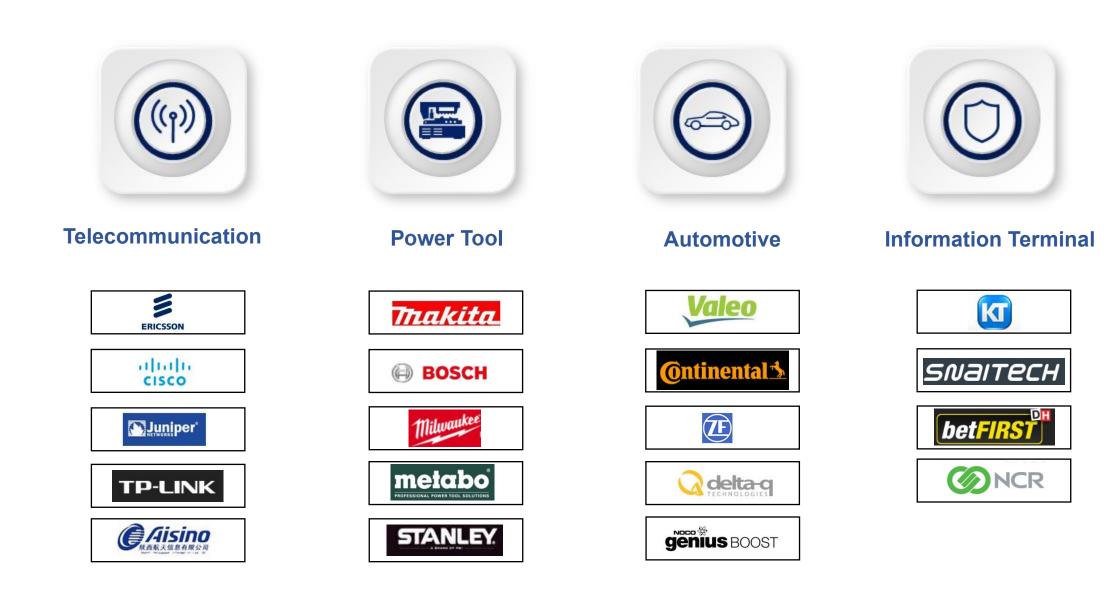
Products Group Key Customers Of Electronics





Products Key Customer Of Hardware











Security



Telecommunication



Power Tool





Medical



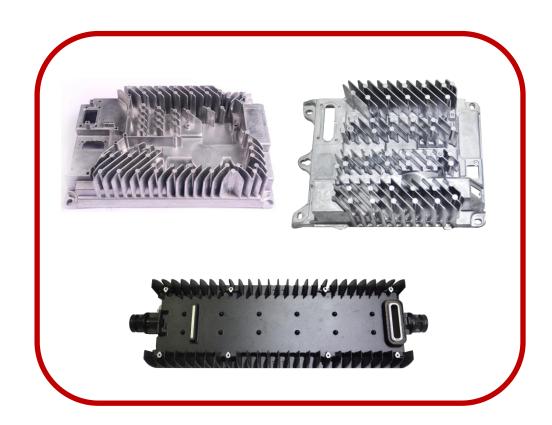
Automotive





Metal Light

Die-Casting





Security



Lighting



Automotive





Medical Device



Communication Equipment



Power tool

Stamping





Office Equipment





Tele-communications Equipment

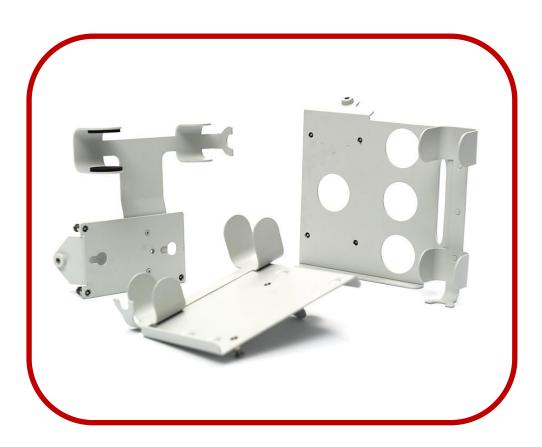
Charger





Base Station

Sheet Metal





Switch Cabinet



Fireplace



.

YILISHR[®]

Heat Exchanger



Information Terminals



High-voltage Electric box

Racks & Card Cages

Products Telecommunicaion Series







Business Partner









Lighting Series



Business Partner







Products Sheet Metal Series





Registered KT Group Kiosk designs models Beast & Whizz SIL formed a strategic licensing business partnership with KT Group Ltd to expand into the kiosk and terminals under the special projects initiative.

TS (non-exhaustive)	Kiosk Usage	Units
SNAITECH (Italy & Spain)	Sports Betting	4000
BetFirst (Belgium)	Sports Betting	906
NCR (United States)	Self Service Checkout	781
GIMO (Belgium)	Sports Betting	700
Paylink (Vietnam)	Payment Kiosk	270

Products Sheet Metal Series





Business Partner





Products Sheet Metal Series



Metal Assembly Capability

We have a strong metal production capacity.







Products Heatsink Housing For Motor











Business Partner





Medical Series





Business Partner





Security Series





Business Partner

Honeywell





Power Tool Series



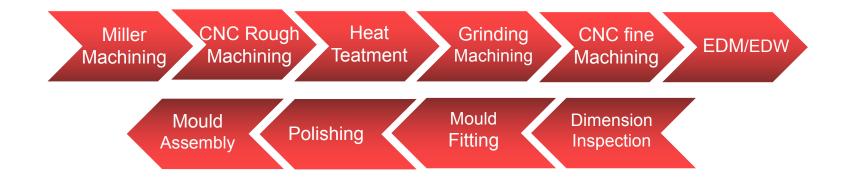


Business Partner



Moulding







Injection Mould



Die-casting Mould

Stamping Mould



Electroplating



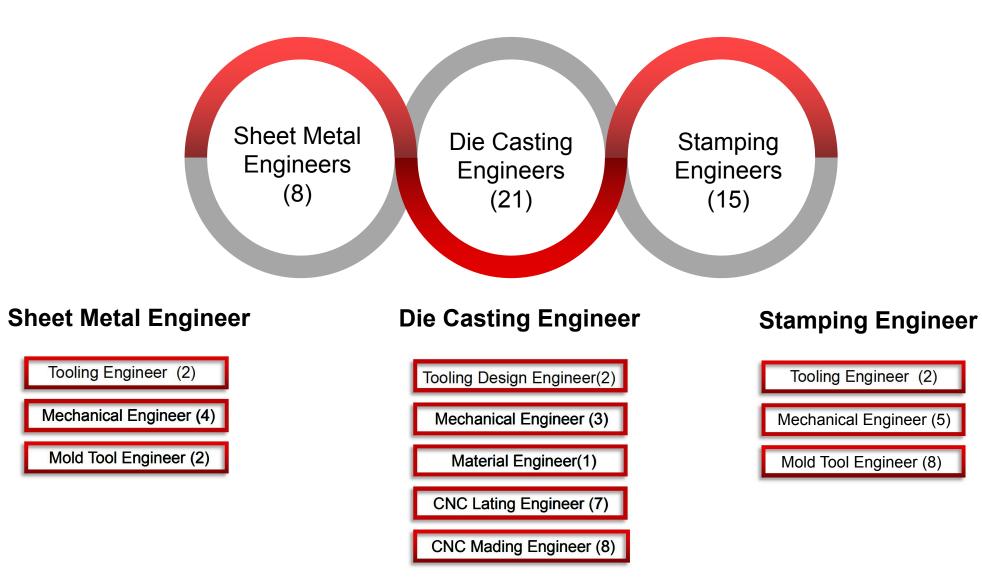
• Silver Plating • Nickel Plating • Zinc Plating • Tin Plating • Cu Plating





R&D Team









RoHS Test Lab





GC-MS Tester

Test Lab





X Ray Generators

Digital Tension Tester



Photoelectric Direct **Reading Spectrometer**



Electronic Digital Air Gauge



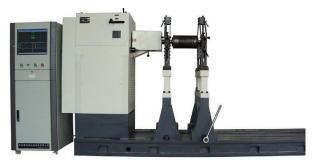


Digital Vickers



Salt Spraying Tester

Dynamical Balance Testing Instrument



Horizontal Dynamical Balance Testing Instrument



Test Lab



Spectrometer



Contourgraph



3D Coordinate Measuring Machine



Measuring Projector



Metallographic Sample Cutting Machine



Metallographic Sample Cutting Machine



Martindateaorasi Ontester



Digital Height Gauge



Facilities CNC Workshop





CNC Milling Machines :

Max Dimensions: 1000 x 490 x 610mm CNC Lathing Machines:

Within Φ 50 mm, max single: Φ 110mm

Equipment	Brand	Quantity
CNC Milling Machine	LG Mazak(Japan)	200 Sets
CNC Lathing Machine	Miyano(Janpan) Tsugami(Japan)	150 Sets
Total : 350 Sets		

Facilities Stamping Workshop





Stamping Machines: Max Dimensions:

420 x 300 x 3mm. Tolerance:0.02mm

Equipment	Description	Quantity
CNC Punch Machine	A-T14IZE、A-T21IZE、 TCS2A VTC-160AN、TV-510、 VMC-125	169 Sets
Stamping Machine	10T-200T	54 Sets
Total : 223 Sets		

Die Casting





Equipment	Description	Quantity
Centeral/Melting	1 T/H	1 Set
	0.5 T/H	1 Set
UBE DC Machine for Aluminium	250 T	2 Sets
	350 T	4 Sets
	530 T	1 Set
	670 T	2 Sets
	850 T	1 Set
EG DC Machine for Zinc	88 T	1 Set
	130 T	2 Sets
		Total : 15 Sets

Sheet Metal





Sheet Metal Products Application :

Fireplace, Heat Exchange, Switch Cabinet, Information Terminals, High-voltage Electric box

Equipment	Brand	Quantity
Laser Cutting	Trumpf(German)	1 Set
NCT Machine	Prima Power(Finland)	5 Sets
Press-in Machine	Prima Powerr(Finland)	8 Sets
NC-Bending	Prima Power(Finland)	4 Sets
NC-Bending	Accurpress(USA)	10 Sets
		Total : 28 Sets

Mould Tooling



Manufacturing Capability:

Injection Mould, Die-casting mould and Stamping mould. Precision:0.002mm.

YILISHA[®]

Equipment	Brand	Quantity
Electro Discharge Machine	Charmilles	7 Sets
Wire Electrode Cutting	Fanuc	8 Sets
Surface grinding Machine	SSG	6 Sets
Milling Machine	Kent	4 Sets
	Тс	otal : 25 Sets



Surface Treatment





Electroplating



Powder Coating



Painting

Equipment	Quantity
Manual Sand Blasting Line	2 Sets
Automatic Sand Blasting Line	1 Set
Painting	2 Sets
Electroplating	5 Sets
	Total : 10 Sets





Mould Tooling SMT Die casting Transformer Stamping DC Cord **One Stop CNC** Machining Plug forming Solution **PCBA** Insertion Surface Treatment Laser engrave Printing Assembly Packaging

Vertical Integration

One-Stop Solutions for Die-Casting Parts

JE.

ß

D



CNC/EDM/WC

PQC Inspection

IQC Inspection

自 Process/Timing **Raw Material** Evaluation Ordering



YILISHA

Subsidiary of Sunstrong Group